



Dart Aerospace Ltd.
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K6A 1K7
Canada

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D3759-1
Job Sheet 197697



Part No: D3759-1
Part Name: Bushing

Part Weight: 0 lbs
Job Created: 7/12/19
Due Date: 7/30/19
Type: SOLD

Job Qty: 150 pcs
Status: New
Job Tracking No:
Created By: Jennifer Renwick
Description:

Priority: Medium

Note: DWG D3759 REV.B IPP Rev:A 08-03-04 new issue DD verified by: LL IPP REV:B 19.06.20 AS PER DWG REV.B DD VERF:JFS
Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Workcenter / Supplier Lead Time	Sign-off
100	Hardinge - 1	150 pcs	7/30/19	7/30/19	0.02	6.00	Hardinge - 1		OK 19/08/27
120	QC 8	150 pcs	7/30/19	7/30/19	0.00	0.00	QC 8 - 12		
							QC 8 - 14		
							QC 8 - 17		
							QC 8 - 20		
							QC 8 - 25		
							QC 8 - 3		
							QC 8 - 32		
							QC 8 - 33		
							QC 8 - 35		
							QC 8 - 39		
							QC 8 - 4		
							QC 8 - 44		
							QC 8 - 45		
							QC 8 - 49		
							QC 8 - 58		
							QC 8 - 8		
							QC 8 - 9		
							QC 8 - 68		
							QC 8 - 67		
							QC 8 - 1 (A)		
							QC 8 - 47		
							QC 8 - 40		
							QC 8 - 52		
							QC 8 - 23		
							QC 8 - 57		
130	Packaging 3-1 - Stock - B4B	150 pcs	7/30/19	7/30/19	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
							Packaging 3 - 11 - B4B		
							Packaging 3 - 12 - B4B		
							Packaging 3 - 13 - B4B		
							Packaging 3 - 14 - B4B		
							Packaging 3 - 15 - B4B		



Container No: S209589

Part: D3759-1
Job No: 197697
Serial No/Batch: S209589
Revision: B
Inspector:
Exp Date:
Instructions: Various STC's

Dart Aerospace Ltd.
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CANADA
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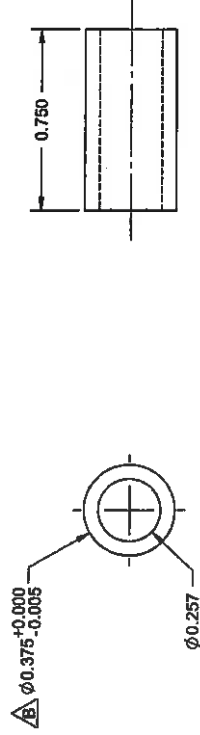
Date: 08/28/19

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					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
140	QC 21 - SA	150 pcs	7/30/19	0.00 0.00	QC 21 - SA - 21	
					QC 21 - SA - 70	
					QC 21 - SA - 53	
Part Op 100 - Hardinge CNC LATHE SMALL Turn per Folio FA727 and Dwg D3759 DO NOT Deburr ENDS						
Descriptions: 120 - (QC8- Inspect parts - second check)						
130 - (Identify as per dwg & Stock Location:) *****STOCK IN BASKET CELL ***** LOCATION: WA004-6						
140 - (QC21- Final Inspection - Work Order Release)						
Job BOM						
Part / Item	Component Name	Quantity	Operation	Container		
M304R0.375	304 Round Bar 0.375	10.8750 ft (.0725 ea)	100-Hardinge - 1	S 203552		
Job Allocations						
Operation	Component Part	Required	Inventory	Allocated		
100-Hardinge - 1	M304R0.375	11	11	0		
Part Specifications						
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments	
1	Bushing	0.375inches + 0.000 - 0.020	0.375 0.355	372		
2	Bushing	0.257inches + 0.005 - 0.001	0.262 0.256	257		
3	Bushing	0.750inches ± 0.010	0.760 0.740	750		

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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 197697



D3759-1 BUSHING

RELEASED
2019 JUN 19 10
ECN/19-773

- NOTES:
- 1) MATERIAL: AISI 304/316, STAINLESS STEEL ROUND BAR (NOTE: AISI 303 NOT ACCEPTABLE)
PER ASTM A276 (REF. DART SPEC M304R) OR AISI 304/316 SS SEAMLESS ROUND TUBING
PER ASTM A213 OR ASME SA213 OR ASTM A269 (REF. DART SPEC M304TR)
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART Q81.018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 0.01 lbs

B		UPDATE PART MATERIAL, UPDATE TOLERANCE PER CAR18-304		PM	19.03.13
A		NEW ISSUE		AJS	08.03.03
REV.		DESCRIPTION		BY	DATE
DESIGN	AS	DART AEROSPACE LTD			
DRAWN	PM	LAWKESBURY, ONTARIO, CANADA			
CHECKED	RF	DRAWING NO.			
MFG. APPL	DD	D3759			
APPROVED	VS	TITLE			
DE APPL	DS-#	BUSHING			
DATE	19.03.13	SCALE			
		NTS			

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